







Wechat official account

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# **ABOUTUS**

Vacculex, as one of the largest manufacturers of roots vacuum pump (also called mechanical vacuum booster) and screw vacuum pump in China, kept specializing in vacuum research. Vacculex vacuum products and systems are dedicated to the top products in the global vacuum market.

Vacculex vacuum products and systems have been serving chemical, pharmaceutical, food & beverage, agriculture, power & energy etc. market applications for a long time, have processed flammable, explosive, highly toxic, polymeric and more complex gases. The food people eat, the clothes they wear, the houses they live in, the cars they drive and the products they use are all related to Vacculex. As an invisible champion vacuum equipment supplier in the industry, Vacculex is certified to ISO 9001, ISO 14001, ISO 45001 and CE. Generations of Vacculex people work hard for the belief of "vacuum for a better life".

Our proud products include: zero-leakage, precision temperature controlled, patented anti-condensation, internal screw cooling dry screw vacuum pumps covering application range 100 to 3000 m3/h pumping speed; zero-leakage, high exhaust temperature, high differential pressure, high performance Roots vacuum pumps covering application range 100 to 110,000 m3/h pumping speed; two-stage liquid ring vacuum pumps with higher pumping speed, better vacuum, anti-cavitation and high quality than single-stage; standard units of dry vacuum pumps with zero pollution, zero leakage, zero emission and zero installation; dry screw vacuum systems, roots screw vacuum systems, liquid ring vacuum systems, liquid ring roots vacuum systems, slide valve roots systems and rotary vane roots systems, etc.

**VACUUM FOR A BETTER LIFE** 





### Mission:

Vacuum for a better life

The markets vacculex serve are the basic markets that sustain people's lives with steady long-term growth and significant contribution to our lives. Our products are based on reliability, durability and longevity, and we continue to innovate to meet the demanding needs of our customers in applications that continue to change.

### Vision:

To be a world leading enterprise in vacuum solutions

As an exceptional group driven by outstanding employees, guided by our mission vacuum for a better life, we will work together in a process of continuous improvement to

- -Create an exceptional company
- -Build healthy growing family
- -Make great impact on the surroundings

### Value:

The values we espouse are the cornerstone of achieving our missions and visions.

Integrity and dedication: Keeping promises and satisfying customer needs. We insist on the persistent pursuit of professionalism and strive for excellence in doing every little thing well.

Continuous innovation: Paying attention to the challenges faced by our customers' business, listening to their real needs, providing high-quality products and services and innovative solutions through continuous improvement in manufacturing process, technology R&D, and service process, to help our customers keep improving their business and winning the market.

Teamwork: Teamwork towards success, we respect each member, we collaborate with each other to grow together and achieve extraordinary business.

Win-win value: Realizing the personal value of our employees in the process of creating value for our customers, creating value for the world around us, to achieve a win-win situation for customers, company, individuals and society.

### Service Market





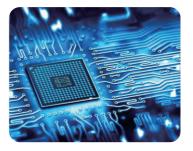


Chemical

Food

**Pharmaceutical** 







Steel

Semiconductor

**Clean Energy** 

# **Product Picture**







MB Roots Vacuum Pump

**VLRC Liquid Ring Vacuum Pump** 



**VSP Dry Screw Vacuum Pump** 





**B Series Liquid Ring Vacuum Pump** 

KLRPV Series Liquid Ring Vacuum Pump KLRPE Series Liquid Ring Vacuum Pump







Roots&Liquid Ring Vacuum System RB Roots Blower

Roots&Screw Vacuum System

# VACCUM FOR A BETTER LIFE

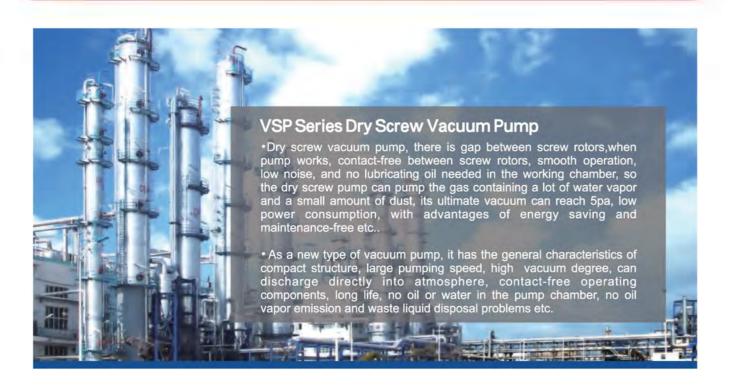
### **CATALOGUE**



- 01 VSP Series Dry Screw Vacuum Pump
- 03 MB Series Roots Vacuum Pump
- 06 RB Series Roots Blower
- 09 VLRC Series Liquid Ring Vacuum Pump
- 11 B Series Liquid Ring Vacuum Pump
- 12 KLRPE Series Liquid Ring Vacuum Pump
- 15 KLRPV Series Liquid Ring Vacuum Pump
- 17 Non-standard Units
- 19 Standard Units



### **Product Introduction**



### **Product Characteristics**

- Variable pitch, high ultimate pressure, large pumping capacity and fast exhaust.
- Energy-saving design, 30% reduction in power consumption.
- Special profile design, few medium gas condensation.
- Spiral jacket cooling, low exhaust temperature, no carbonization, anti-seize, long service life.
- Internal no oil or water, no waste oil wastewater treatment, facilitating solvent recovery.
- Configurable gas seal, inlet purging, steam cleaning, solvent cleaning.
- Corrosion-resistant coating treatment for flow parts, strong anti-corrosion ability

### **Typical Application**

Oil and gas recovery, solvent recovery, API, DPC (diphenyl carbonate), DMC (dimetrod carbonate), UCC extraust gas recovery aerospace, iron and steel metallurgy, vacuum high-speed rail.





Phenolic Resin

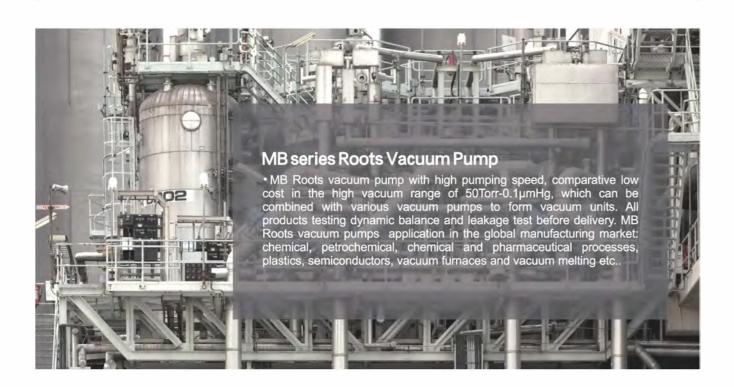
PBAT (thermoplastic biodegradable plastic)

Waste oil recovery

### **Table Of Performance Parameters**

Model	Unit	VSF	150	VSF	300	VSP	400	VSF	2800	VSP	1500	VSP	3000
Frequency	Hz	50	60	50	60	50	60	50	60	50	60	50	60
	m³/h	110	130	250	300	330	400	660	800	1250	1500	2250	2700
Exhaust Volume	L/s	30.5	36.1	69.4	83.3	91.6	111.1	183.3	222.2	347.2	416.6	625	750
	Torr	5×10 <sup>-1</sup>	5×10 <sup>-2</sup>	7.5×10 <sup>-2</sup>	7.5×10 <sup>-3</sup>	7.5×10 <sup>-2</sup>	7.5×10 <sup>-3</sup>	7.5×10 <sup>-2</sup>	7.5×10 <sup>-3</sup>	5×10 <sup>-1</sup>	5×10 <sup>-2</sup>	5×10 <sup>-1</sup>	5×1
Ultimate Vacuum	Pa	67	6.7	10	1	10	1	10	1	67	6.7	67	6.7
Motor Power	Kw	3	4	7.5	7.5	11	11	18.5	18.5	37	37	55	55
Power Consumption 7.5 Torr (0.001mpa) Working Condition	Kw	1.8	3.3	4.8	5.9	6.2	6.9	10.4	12.4	24.7	30.4	30.6	45.2
Rotation Speed	rpm	3000	3600	2900	3500	2900	3500	2900	3500	1450	1750	1450	1750
Exhaust Method		Bottom	Exhaust	Bottom	Exhaust	Bottom Ex	haust	Bottom	Exhaust	SideE	xhaust	SideEx	chaust
Inlet Connection	JIS 10k	JIS	640	JIS	50	JIS6	5	JIS	100	JIS	125	JIS	150
Exhaust Connection	JIS 10k	JIS	640	JIS	40	JIS5	0	JIS	865	JIS	80	JIS.	100
Cooling Water Flow	l/min	5 -	-10	10 -	-15	10~	15	15-	~20	30 -	-40	40~	- 50
Cooling Water Connection	NPT	NP	Г3/8	NP.	Γ1/2	NPT1	12	NPT	Γ1/2	NP	T 1	NP'	Т 1
Gearbox Oil Level	L		1	2	2	2		2	.5		3	10	0
Seal Purge Gas	l/min			5~	15					15~2	25		
Total Length	mm	7	11	94	40	977		11	43	16	32	184	44
Total Height	mm	2	75	33	30	365	i	4	10	52	20	67	72
Width (Bottom Exhaust)	mm	2	36	3:	76	400		41	60	64	10	75	54
Pump Weight	Kg	1	55	34	40	450	)	58	30	16	00	25	00

### **Product Introduction**



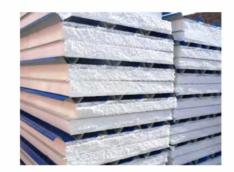
### **Product characteristics**

- Five-point bearing design, double oil tanks, high stability.
- Nitrogen gas barrier to block gas from entering the oil tank; prolonging service life.
- Suitability for high temperature, high differential pressure and high vacuum environments, robust design, high reliability.
- Standard materials and various coatings available.
- Internal coating protection against corrosion, especially suitable for petrochemical, chemical and pharmaceutical industries.
- Optional single-point mechanical seal, oil slinger ring seal, eliminating cross contamination, reducing oil consumption,
- Optional five-point mechanical seal, labyrinth seal, completely eliminating cross-contamination, reducing oil consumption.

### **Typical Application**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular dstillation







Abs Plastic Ps Polystyrene Resin

Organic Silicon

### **Table Of Performance Parameters**

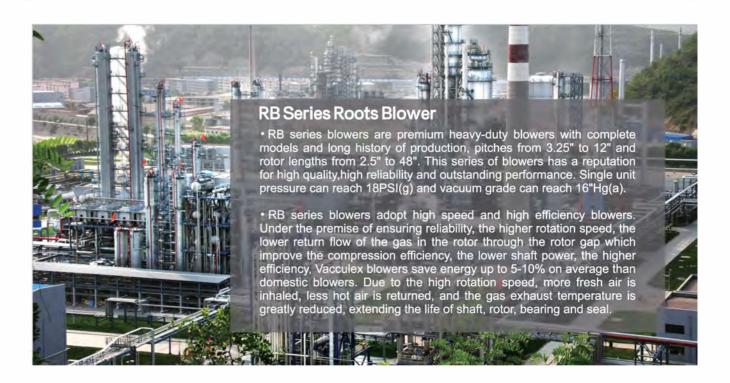
Model	Unit	MB100	MB200	MB400	MB540	MB720	MB850	MB1200	MB1600	MB2000	MB2700
Model	Onit	MIBTOO	IVIBZUU	WIB400	WIB540	WIB720	IVIDOJU	WIB 1200	IVIB 1000	WIB2000	WIBZ700
Max. Pumping	m³/h	170	340	680	920	1220	1450	2040	2720	3400	4590
Speed	L/s	47	94	189	256	339	403	567	756	944	1275
Nominal	m³/h	135	270	540	740	980	1100	1640	2190	2720	3700
Pumping Speed	L/s	38	75	150	206	272	306	456	608	756	1028
Ultimate Full	Torr	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴
Pressure	Pa	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Motor Power	Kw	2.2	2.2	2.2	4	4	7.5	7.5	7.5	7.5	11
Suggested Rotation Speed	rpm	1450	2900	2900	2900	2900	2900	2900	2900	2900	2900
Max Rotation Speed	rpm	3600	3600	3600	3600	3600	3600	3600	3600	3600	3600
Inlet Flange	ANSI	3"	3"	4"	4"	4"	6"	6"	6"	8"	10"
Outlet Flange	ANSI	3"	3"	4"	4"	4"	6"	6"	6"	8"	10"
Cooling Water Flow	l/min (15℃)	0.8	0.8	0.95	0.95	1.5	1.5	1.9	1.9	1.9	2.8
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT							
Lubricant Volume	L	0.95	0.95	0.95	1.42	1.42	3.79	3.79	3.79	3.79	3.79
Total Length	mm	607	607	706	718	794	765	854	930	1031	1183
Total Height	mm	377	377	377	380	380	508	508	508	508	508
Width	mm	285	285	285	337	337	432	432	432	432	432
Pump Weight	Kg	73	73	88	118	136	204	236	263	310	358

# **VACCULEX**

### **Table Of Performance Parameters**

Model	Unit	MB2900	MB3600	MB4500	MB5400	MB7300	MB7900	MB10000	MB27000	MB60000
Max.	m³/h	4930	6120	7820	9350	12400	16000	21600	47430	116380
Pumping Speed	L/s	1369	1700	2172	2597	3444	4444	6000	13176	32328
Nominal	m³/h	4750	5910	7560	5640	7500	12860	17380	39500	97000
Pumping Speed	L/s	1319	1642	2100	1567	2083	3572	4828	10980	26940
Ultimate Full	Torr	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10 <sup>-4</sup>	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴
Pressure	Pa	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Motor Power	Kw	15	15	18.5	22	22	30	30	55	110
Suggested Rotation Speed	rpm	2900	2900	2900	1450	1450	1450	1450	1000	1000
Max. Rotation Speed	rpm	3000	3000	3000	2400	2400	1800	1800	1200	1200
Inlet Flange	ANSI	10"	12"	12"	14"	16"	14"	20"	24"	32"
Outlet Flange	ANSI	10"	12"	12"	14"	16"	14"	20"	24''	32"
Cooling Water Flow	l/min (15℃)	3.8	3.8	3.8	5.7	5.7	7.6	9.5	33	50
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT	3/8 NPT	3/8 NPT	3/4 NPT	3/4 NPT	G1	G1
Lubricant Volume	L	7.5	7.5	7.5	30	30	38	38	60	100
Total Length	mm	1280	1380	1507	1560	1780	2047	2505	2176	3039
Total Height	mm	651	651	651	781	781	747	747	1420	1800
Width	mm	585	585	585	720	720	954	954	1518	1640
Pump Weight	Kg	578	658	726	1162	1474	2450	3110	5070	10400

### **Product Introduction**



### **Product characteristics**

- Five-point bearing design improves the bearing force condition during belt driving.
- Double oil tank design provides excellent cooling and lubrication to the bearings at both ends, ensuring low operating temperatures
- Synchronous gears mounted on the drive side, eliminating torsional stresses along
- Helical gear design to ensure synchronous, silent and reliable operation.
- Multiple seal forms available: lip seal, mechanical seal and labyrinth seal
- Optional gas-tight design to ensure that the outlet gas is completely oil-free.

### **Typical Application**

Tail gas conveying, MVR (steam recompression), material handling, double Roots standard unit







Tail gas conveying

Material handling



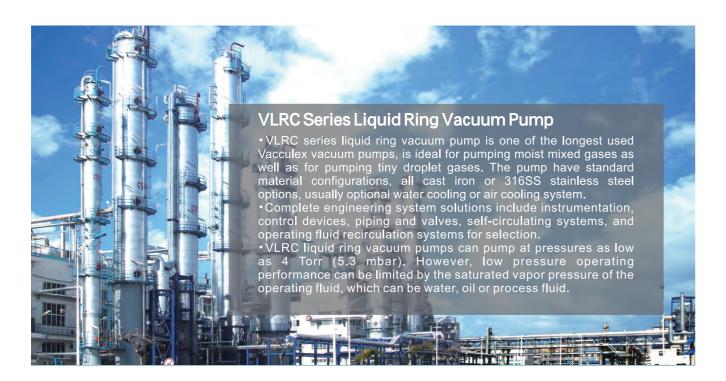
### **Table Of Performance Parameters**

Model	Unit	RB3206	RB3210	RB4009	RB4012	RB5507	RB5511	RB5514
Flow Range	m³/h	36-374	63-626	83-845	148-1159	168-1350	258-1991	833-2587
Shaft Power	kw	0.8-3.0	0.9-21	1.3-34	1.5-38	1.9-52	2.2-62	2.6-71
Max.Rotation Speed	rpm	4000	4000	4000	4000	3800	3800	3800
Max.Vacuum Degree	mbar	508	508	576	508	576	576	508
Max. Pressure	mbar(g)	1034	1034	1241	1034	1241	1172	896
Inlet Flange	ANSI	3"	4"	4"	4"	6"	6"	6"
Outlet Flange	ANSI	3"	4"	4"	4"	6"	6"	6"
Cooling Water Flow	l/min (15℃)	0.8	0.95	0.95	1.5	1.5	1.9	1.9
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT
Lubricant Volume	L	0.95	0.95	1.42	1.42	3.79	3.79	3.79
Total Length	mm	504	604	635	710	709	798	874
Total Height	mm	377	377	380	380	508	508	508
Width	mm	249	249	322	322	425.5	425.5	425.5
Pump Weight	Kg	73	88	118	136	204	236	263

### **Table Of Performance Parameters**

Model	Unit	RB5518	RB7017	RB7021	RB7026	RB9027	RB1230	RB1248
Flow Range	m³/h	595-3335	1022-4772	1331-5913	1788-7334	1054-9036	1311-15411	2217-15764
Shaft Power	kw	3.0-70	5.4-169	6.2-182	1.3-180	6.0-276	9.0-287	11–199
Max.Rotation Speed	rpm	3800	3000	3000	3000	2400	1800	1400
Max.Vacuum Degree	mbar	508	508	508	508	508	406	339
Max. Pressure	mbar(g)	689	1034	1034	827	1034	620	413
Inlet Flange	ANSI	8"	10"	12"	12"	14"	14"	20"
Outlet Flange	ANSI	8"	10"	12"	12"	14"	14"	20"
Cooling Water Flow	l/min (15℃)	1.9	3.8	3.8	3.8	5.7	7.6	9.5
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	3/8 NPT	3/8 NPT	G 1/4
Lubricant Volume	L	3.79	7.5	7.5	7.5	30	38	38
Total Length	mm	874	1268	1368	1495	1560	2047	2505
Total Height	mm	508	651	651	651	781	747.4	747.4
Width	mm	425.5	368	368	368	460.4	704.9	704.9
Pump Weight	Kg	310	578	658	726	1162	2450	3110

### **Product Introduction**



### **Product Characteristics**

- Two-stage compression, each stage impeller with small compression ratio.
- Can achieve larger maximum differential pressure.
- Can achieve higher exhaust back pressure, with higher reliability during operation.
- Small temperature rise of operating fluid and less influence of water temperature on inlet pressure and suction volume.
- $\label{lem:more effective avoidance of cavitation by two-stage compression, long service life,$ low vibration and noise.
- Pumping speed curve is flat, its efficiency of inlet pressure can keep about 90% under 50 torr, while the efficiency of single-stage pumps drops to 50%. It is very favorable for roots pump operation when form a unit with the roots pump.



### **Typical Application**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation





PS Polystyrene Resin

Organic Silicon

### **Table Of Performance Parameters**

	Mo	odel		Unit	VLR	C75	VLR	C100	VLR	C125	VLR	C200	VLR	C300	VLR	C350	VLR	C425	VLR	C600	VLR	0825	VLRO	21000
	Freq	uency		Hz	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60
М	ax. Pum	ping Sp	peed	m³/h	105	126	144	239	199	239	279	335	425	510	500	590	610	710	870	1000	1250	1400	1588	1700
	Rotatio	n Spee	ed	r/min	1450	1750	1450	1750	1450	1750	1450	1750	1450	1750	1450	1750	1450	1750	975	1175	975	1175	975	1175
	Matching	g Powe	er	kW	4	4	5.5	5.5	7.5	7.5	11	11	15	18.5	15	22	18.5	30	30	45	37	55	45	75
N	lax. Bac	k Pres	sure	bar					1	.5									1.	.5				
	. Allowat Pressure Inlet An	Betwe	een	bar	1.	.5	1.	5	1.	.5	1.	.2	1	.3	1.5	1.1	1.5	1.1	1.8	1.8	1.7	1.6	1.6	1.5
	Hydrost (Gauge l	tatic Te	st	bar					;	3						;	3				3	3		
	loment C Rotatin When F	ng Parts	s	kg∙m²	0.0	05	0.0	)5	0.	06	0.	09	0.	16	0.	32	0.:	38	1.!	57	2.:	23	2.	65
	Noise At Inlet P			dB(A)	6	9		7	4			7	4		82	85	82	85	79	80	79	80	79	80
	fax. Suction		Dry Gas	℃	12	20		12	20			12	20			20	00				20	00		
Te	emperatu	re	Saturated Gas	℃	9	3		9	3			9	3			10	00				10	00		
V	Heat Ex Max.Pipe			bar					0	.2									0.	.2				
			uid Max. nperature	င			10	0				8	0			8	0				8	0		
Operati	Ма	x. Visc	osity	mm²/s			9	0				9	0			9	0				9	0		
Operating Fluid	Ma	ax. Der	nsity	kg/m³					12	00						12	00				12	00		
		uid Vol aft Cer	ume nterline	liter	2	1	5.	5	5	.5	7	7	1	0	1	6	1:	9	3	6	4	7	5	54
	quid umption	15°C Op	erating Fluid	L/min	1	9	2	3	2	6	3	0	4	5	4	5	4	5	11	17	11	7	1	17
(Inlet I	Pressure mbar)	15°C (	Operating poling Water	L/min	3	8	4	5	5	3	6	0	9	0	9	0	9	0	23	34	23	34	23	34
C	Coolant C	Connec	tion	٤,	G1	1/2	G3	8/4	G	3/4	G	61	G	61	G	31	G	i1			G	2		
	Inlet Co	nnectio	on		ANSI	1 1/2"	ANSI	1 1/2"	ANSI	11/2"	ANS	SI 2"	ANS	SI 2"		DN	65				DN	100		
E	xhaust (	Connec	ction	mm	4	0	4	0	4	.0	5	0	5	0		6	5				10	00		
Pun	np Shaft	Center	Height	mm	16	35	17	'5	17	75	2	10	2.	10	2	25	22	25	32	20	32	20	32	20
	Total I	Length		mm	61	13	65	54	7	13	7!	54	8!	52	9	76	10	42	12	35	13	85	14	85
	Total I	Height		mm	32	21	40	)6	40	06	48	36	48	36	5	73	57	73	77	76	77	76	7	76
	Wi	idth		mm	30	02	32	24	32	24	42	29	42	29	39	95	39	95	59	90	59	90	59	90
	Pump	Weigh	t	kg	9	11	10	)4	1′	16	16	33	18	34	2:	28	25	50	48	35	62	20	69	90

Note: the parameters are based on the following working conditions: (1) Inspiratory medium: dry gas, 20 °C (2) Working fluid: water, 15 °C exhaust pressure: 1013mbar (atmospheric pressure) suction capacity is the flow under the pump inlet pressure, and the maximum fresh water consumption is the flow under the lowest inlet pressur

### KLRPE series Liquid Ring Vacuum Pump

### **Product Introduction**



Model	Unit	B30	B55	B95	B130	B155	B255	B330	B430
Pumping Volume (50Hz/60Hz)	m³/h	25/30	50/60	70/85	100/120	130/155	210/250	270/320	370/445
Motor Power (50Hz/60Hz)	kW	0.75/1.5	1.5/2.2	2.2/3.0	3.0/4.0	4.0/5.5	5.5/7.5	7.5/11.0	11.0/15.0
Synchronous 50Hz Rotation Speed 60Hz	RPW	29 35					50 50		
Max. Back Pressure	bar				0	.3			
Max. Allowable Differential Pressure	bar				1	.1			
Hydrostatic Test (Gauge Pressure)	bar		1			:	3		
Moment Of Inertia Of Rotating Parts When Full Water	kg·m²	0.003	0.0095	0.035	0.053	0.069	0.097	0.14	0.21
Noise At 80 mbar Inlet Pressure	dB(A)	68	69		7	2		78	80
Max. Suction Dry Gas Temperature Saturated Gas	℃					)0 )0			
Max. Suggested Temperature of Operating Fluid As Water	℃				4	0			
Max. Allowable Temperature For Othe Suitable Operating Fluid	r ℃				8	0			
Max. Kinematic Viscosity	mm²/s				4	4			
Max. Density	kg/m³				12	00			
Volume To Shaft Centerline	liter	0.3	0.4	2.4	2.8	3.2	4.0	4.2	4.7



### **Typical Application:**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation



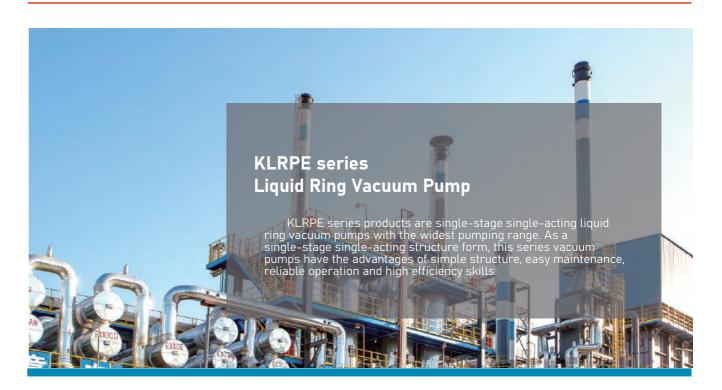
ABS plastic





PS polystyrene resin Organic silicon

### **Product Introduction**



### **Product characteristics:**

- Using imported bearings, which ensure the precise positioning of the impeller of KLRPE vacuum pump and high stability during operation.
- Impeller materials are ductile iron casting or steel plate welding, guaranteeing the stability of impeller under various harsh working conditions and improving the service life of the vacuum pump.
- The pump body is all made of steel plate, improves service life of KLRPE vacuum pump.
- The belt pulley adopts standard high-precision tapered sleeve pulley, which is reliable in operation, easy to disassemble and has long belt service life.
- The coupling adopts standard high-strength elastic coupling, and the elastic element is made of polyurethane, with stable and reliable operation and long service life.

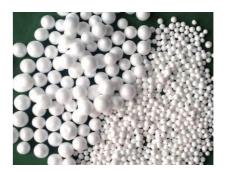


### **Typical Application:**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation



ABS plastic





PS polystyrene resin

Organic silicon

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# **KLRPE** series Liquid Ring Vacuum Pump

### **Table Of Performance Parameters**

Model	Rotation Speed (Transmission Mode) r/min	Max. Shaft Power kw	Motor Power kw	Matching Motor 380v	Ultimate Vacuum Degree mbdr		ping Speed n m3/min	Pump Weight kg
	1100(Direct)	7.2	11	Y160M-4		300	5	428
	1300(Direct)	9.2	11	Y160M-4	1	360	6	444
KLRPE 1811	1450(Belt)	10.8	15	Y160L-4	33	405	6.8	469
	1625(Belt)	13.2	15	Y160L-4	1	445	7.4	469
	1750(Belt)	14.8	18.5	Y180M-4	1	470	7.8	503
	1100(Belt)	8.3	11	Y160M-4		340	5.7	437
	1300(Belt)	10.5	15	Y160L-4		415	6.9	481
KLRPE1822	1450(Direct)	12.5	15	Y160L-4	33	465	7.8	481
	1625(Belt)	15	18.5	Y180M-4	1	510	8.5	515
	1750(Belt)	17.2	22	Y180L-4		535	8.9	533
	1100(Belt)	10.6	15	Y160L-4		445	7.4	480
	1300(Belt)	13.6	18.5	Y180M-4	1	540	9	533
KLRPE1831	1450(Direct)	16.3	18.5	Y180M-4	33	600	10	533
	1625(Belt)	19.6	22	Y180L-4	1	660	11	551
	1750(Belt)	22.3	30	Y200L-4	1	700	11.7	601
	970(Direct)	17	22	Y200L2-6		760	12.7	875
	790(Belt)	14	18.5	Y180M-4	1	590	9.8	850
	880(Belt)	16	18.5	Y180M-4	1	670	11.2	850
KLRPE 2421	1100(Belt)	22	30	Y200L-4	33	850	14.2	940
	1170(Belt)	25	30	Y200L-4	1	890	14.8	945
	1300(Belt)	30	37	Y225S-4	1	950	15.8	995
	970(Direct)	27	37	Y250M-6		1120	18.7	1065
	790(Belt)	20	30	Y200L-4	1	880	14.7	995
	880(Belt)	24	30	Y200L-4	1	1000	16.7	995
KLRPE 2431	1100(Belt)	33	45	Y225M-4	33	1270	21.2	1080
	1170(Belt)	37	45	Y225M-4	1	1320	22	1085
	1300(Belt)	45	55	Y250M-4	1	1400	23.3	1170
	740(Direct)	38	45	Y280M-8		1700	28.3	1693
	558(Belt)	26	30	Y200L-4	1	1200	20	1460
	660(Belt)	31.8	37	Y225S-4	22	1500	25	1515
KLRPE 3023	832(Belt)	49	55	Y250M-4	33	1850	30.8	1645
	885(Belt)	54	75	Y280S-4	1	2000	33.3	1805
	938(Belt)	60	75	Y280S-4	1	2100	35	1805
	740(Belt)	54	75	Y315M-8		2450	40.8	2215
	560(Belt)	37	45	Y225M-4	1	1750	29.2	1695
	660(Belt)	45	55	Y250M-4	1	2140	35.7	1785
	740(Belt)	54	75	Y280S-4	1	2450	40.8	1945
KLRPE3033	792(Belt)	60	75	Y280S-4	33	2560	42.7	1945
	833(Belt)	68	90	Y280M-4	† †	2700	45	2055
	885(Belt)	77	90	Y280M-4	† †	2870	47.8	2060
	938(Belt)	86	110	Y315S-4	† †	3020	50.3	2295

### **Table Of Performance Parameters**

Model	Rotation Speed (Transmission Mode) r/min	Max. Shaft Power kw	Motor Power kw	Matching Motor 380v	Ultimate Vacuum Degree mbdr		iping Speed 'h m3/min	Pump Weię kg
	740(Direct)	98	110	Y315L2-8		4000	66.7	3200
	590(Direct)	65	75	Y315L2-10		3200	53.3	3200
	460(Belt)	48	55	Y250M-4		2500	41.7	2645
KLRPE 3633	521(Belt)	54	75	Y280S-4	33	2800	46.7	2805
	583(Belt)	64	75	Y280S-4	1	3100	51.7	2810
	657(Belt)	78	90	Y280M-4		3580	59.7	2925
	743(Belt)	99	132	Y315M-4		4000	66.7	3290
	740(Direct)	102	132	Y355M1-8		4650	77.5	3800
	590(Direct)	70	90	Y355M1-10	1	3750	62.5	3800
	466(Belt)	55	75	Y280S-4		3150	52.5	2950
KLRPE 3653	521(Belt)	59	75	Y280S-4	160	3320	55.3	3000
KLRPE 3663	583(Belt)	68	90	Y280M-4	†	3700	61.2	3100
	657(Belt)	84	110	Y315S-4		4130	68.8	3300
	743(Belt)	103	132	Y315M-4		4650	77.5	3450
	590(Direct)	121	160	Y355L 2-10		5300	88.3	4750
	390(Belt)	65	75	Y280S-4	†	3580	59.7	3560
	415(Belt)	70	90	Y280M-4	†	3700	61.7	3665
	464(Belt)	81	110	Y315S-4	†	4100	68.3	3905
KLRPE 4233	520(Belt)	97	132	Y315M-4	33	4620	77	4040
	585(Belt)	121	160	Y315L1-4	† †	5200	86.7	4100
	620(Belt)	133	160	Y315L1-4	† †	5500	91.7	4100
	660(Belt)	152	185	Y315L2-4	† †	5850	97.5	4240
	590(Direct)	130	160	Y355L 2-10		6200	103.3	5000
	390(Belt)	75	90	Y280M-4	† †	4180	69.7	3920
	435(Belt)	86	110	Y315S-4	† †	4600	76.7	4150
KLRPE 4253	464(Belt)	90	110	Y315S-4	-	4850	80.8	4160
KLRPE 4263	520(Belt)	102	132	Y315M-4	160	5450	90.8	4290
	555(Belt)	115	132	Y315M-4	†	5800	96.7	4300
	585(Belt)	130	160	Y315L1-4	† †	6100	101.7	4350
	620(Belt)	145	185	Y315L2-4		6450	107.5	4450
	330(Belt)	97	132	Y315M-4		5160	86	5860
	372(Belt)	110	132	Y315M-4	† †	5700	95	5870
KLRPE 4833	420(Belt)	131	160	Y315L1-4	33	6470	107.8	5950
	472(Belt)	160	200	Y315L2-4	† †	7380	123	6190
	530(Belt)	203	250	Y355M2-4	† †	8100	135	6630
	565(Belt)	234	280	Y355L1-4		8600	143.3	6800
	330(Belt)	100	132	Y315M-4		6000	100	5980
	372(Belt)	118	160	Y315L1-4		6700	111.7	6070
KLRPE 4853	420(Belt)	140	185	Y315L2-4	160	7500	125	6200
KLRPE 4863	472(Belt)	170	200	Y315L2-4		8350	139.2	6310
	530(Belt)	206	250	Y355M2-4		9450	157.5	6750
	565(Belt)	235	280	Y355L1-4	-	10100	168.3	6920

Note: The above selected motor power can work under most working conditions. If the pressure at the exhaust port is high (0.02-0.05Mpa), the motor power should be increased accordingly; if the actual working pressure of the KLRPE vacuum pump corresponds to a smaller shaft power, the motor power close to the shaft power can also be selected, so that it can be more energy-saving.

### **KLRPV series Liquid Ring Vacuum Pump**

### **Table Of Performance Parameters**

Model	Max.Pumping Speed m3/h	Ultimate Vacuum Degree mbar(Mpa)	Motor Power kw	Motor Explosion-proof Grade	Motor Protection Grade	Rotation Speed r/min	Operating Fluid Flow L/min	Noise dB(A)	Weight kg
KLRPV2 180	27		1.1			2840	2	62	31
KLRPV2 181	52		1.5	Non-explosion		2840	2	65	35
KLRPV2 210	80		3	proof	IP54	2860	2.5	66	56
KLRPV2 211	110		4			2880	4.2	72	65
KLRPV2 180-Ex	27		1.1			2840	2	62	39
KLRPV2 181-Ex	52		1.5			2840	2	65	45
KLRPV2 210-Ex	80		3	dIIBT4	IP55	2860	2.5	66	66
KLRPV2 211-Ex	110		4			2880	4.2	72	77
KLRPV5 330	165	33mbar	4			1440	6.7	63	103
KLRPV5 331	230	(-0.098MPa)	5.5			1440	8.3	68	117
KLRPV5 361	280		7.5	Non-explosion proof	IP54	1440	10	69	149
KLRPV5 391	400		11			1460	15	73	205
KLRPV5 481	500		15			970	20	74	331
KLRPV6 330	165		4			1440	6.7	63	153
KLRPV6 331	230		5.5			1440	8.3	68	208
KLRPV6 361	280		7.5	dIIBT4	IP55	1440	10	69	240
KLRPV6 391	400		11			1460	15	73	320
KLRPV6 481	500		15			970	20	74	446

Note: 1. The performance parameters listed in the above table are obtained under the condition that the suction medium is saturated air at 20 °C, the temperature of the working fluid is 15 °C and the exhaust pressume is 1013mbar. The performance is allowed to differ by +-10%.

2. The flow rate of the working fluid listed in the table is the working fluid required when the air-water separator is used and part of the working fluid is circulated; if the working fluid is not circulated, the actual flow rate of the

working fluid is about 2 times of the flow rate listed in the table

### **Product Introduction**



### **Product characteristics:**

- Direct motor connection design, space saving, simple structure, easy maintenance, all equipped with cavitation protection tube connection.
- All KLRPV series use stainless steel impellers as standard, all KLRPV2 series use stainless steel discs/impellers.
- Unique flexible exhaust port design without over-compression ensures the best efficiency of the KLRPV series within its performance range.
   All use Y2 series motors with protection class IP54, IP55 (IP54 for ordinary) and insulation class F insulation (B insulation for ordinary).
- All adopt NTN, SKF or NSK imported bearings.
- KLRPV series liquid ring vacuum pumps can realize flexible seals all in PTFE, which can greatly extend the service life of vacuum pumps under harsh working conditions.



### **Typical Application:**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation







ABS plastic PS polystyrene resin

Organic silicon

### Roots / Liquid Ring Vacuum Unit

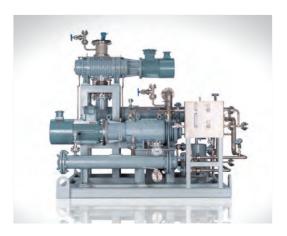


- · Vacculex Roots/Liquid ring vacuum units are suitable for pumping moist gas mixtures at low pressures. The sealing operating fluid can be water, oil or process liquid. Systems with oil as the operating fluid can avoid corrosion and also avoid vaporization of the sealing fluid at higher temperatures. When the operating fluid is a process fluid, contamination of the process gas with water or oil can be avoided. Vacculex offers a wide range of two or three stage vacuum units, complete engineering system solutions including instrumentation, condensers, control devices, pipelines and valves, partial or complete operating fluid circulation systems, etc.
- · Typical applications: ABS plastics, PS polystyrene resins, silicones, PC (polycarbonate board), PBAT (thermoplastic biodegradable plastics), flavors and fragrances, belt drying, molecular distillation.





### **Roots&Screw Vacuum System**



Vacculex Roots/Screw vacuum units have the remarkable features of large pumping capacity, high ultimate vacuum pumping degree and low outlet temperature, It can operate without oil, water and other sealing operating fluids, which can replace conventional liquid ring, slide valve, reciprocating and other vacuum units in most applications. It has the significant advantages of low operating cost, low energy consumption, no waste liquid discharge and long service life. For easily condensable, flammable, explosive or highly toxic gases, it can be specially equipped with auxiliary facilities such as nitrogen seal purging, on/off gas purging, steam cleaning and solvent flushing to improve the overall stability and safety of equipment operation.

Typical applications: phenolic resin, waste oil recovery, oil and gas recovery, PBAT, solvent recovery, API, DPC, DMC, VOC tail gas recovery, flavor and fragrance.







### **Roots Blower Unit**



- ·Vacculex adopts high speed and high efficiency motor, for roots blower, under the premise of ensuring reliability, the higher the rotational speed, the lower the return flow of the gas in the rotor through the rotor gap which improve the compression efficiency, the lower the shaft power, the higher the efficiency, Vacculex blowers save energy up to 5-10% on average than domestic
- •Due to the high speed, more fresh air is inhaled and less hot air is returned, the gas exhaust temperature is greatly reduced, extending the life of the shaft, rotor, bearing and seal.
- •Typical applications: tail gas conveying, MVR (steam recompression), material conveying.





### Standard Units

### **SE Series Dry Pump Unit**



Compound system of semiconductor dry pump unit, high pumping capacity, high ultimate vacuum pumping degree, improving production efficiency, low operating cost, low energy consumption, low outlet temperature, optional side exhaust or bottom exhaust, no waste liquid discharge, small footprint, long service life.

- •Zero pollution pure dry design, zero pollution to the pumping medium
- •Zero leakage excellent seal design, zero leakage between oil tank and pump chamber
- Zero discharge no oil and water in the flow channel, no waste oil and waste water discharge
- •Zero installation simple operation, easy to use, easy maintenance

Typical applications: semiconductor, photovoltaic, plasma, drying, coating, petrochemical, metallurgy, food.

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### **SO Series Dry Pump Unit**



The Industrial dry pump unit fully replace liquid ring vacuum pump single vacuum pump, complete system, multi-stage roots of the composite system, Vacculex provides you with a variety of different ways to combine, according to the the site needs, to provide you with the perfect solution.

Through five-point bearing design, double oil tank, improve stability; nitrogen gas barrier, block gas into the tank, prolong service life, internal coating protection, prevent corrosion, optional single-point mechanical seal, oil slinger ring mechanical seal, eliminate cross-contamination, reduce oil consumption.

Typical applications: semiconductor, vacuum-thermoform industry, electronics industry, paper industry, paper tray industry, foam industry, textile industry, printing industry, photoelectric industry.









### **Certificate**









ATEX & CE