







#### VACCULEX VACUUM EQUIPMENT (ZHEJIANG) CO., LTD

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# Products and Systems

Wechat official account







# ABOUTUS

Vacculex was founded in 1908 and kept specializing in vacuum research. vacculex vacuum products and systems are dedicated to the top products in the global vacuum market.

For hundred of years, vacculex vacuum products and systems have been serving chemical, pharmaceutical, food & beverage, agriculture, power & energy etc. market applications for a long time, have processed flammable, explosive, highly toxic, polymeric and more complex gases. Generations of Vacculex people work hard for the belief of "vacuum for a better life".

Our products include: Dry screw vacuum pumps with zero leakage, precise temperature control, patented structure anti-condensation, internal screw cooling; Roots vacuum pumps with zero leakage, high exhaust temperature, high differential pressure, high performance; Two-stage liquid ring vacuum pump with higher pumping speed and better vacuum degree than single-stage, anti-cavitation, high-quality;Ultra-quiet vertically installed slide valve vacuum pump suitable for harsh working conditions, three-cylinder balanced design (no need anchor bolts fixing); Single and two-stage rotary vane vacuum pump; Dry screw vacuum system; Roots screw vacuum system; Liquid ring vacuum system; Liquid ring roots vacuum system; Slide valves roots vacuum system and Rotary vane roots system.

VACCUM FOR A BETTER LIFE







# **Service Market**





Chemical





Steel

Semiconductor

# **Product Picture**

#### Mission:

#### Vacuum for a better life

The markets vacculex serve are the basic markets that sustain people's lives with steady long-term growth and significant contribution to our lives. Our products are based on reliability, durability and longevity, and we continue to innovate to meet the demanding needs of our customers in applications that continue to change.

#### Vision:

#### To be a world leading enterprise in vacuum solutions field.

As an exceptional group driven by outstanding employees, guided by our mission vacuum for a better life, we will work together in a process of continuous improvement to

- -Create an exceptional company
- -Build healthy growing family
- -Make great impact on the surroundings

#### Value:

The values we espouse are the cornerstone of achieving our missions and visions.

Integrity and dedication: Keeping promises and satisfying customer needs. We insist on the persistent pursuit of professionalism and strive for excellence in doing every little thing well.

Continuous innovation: Paying attention to the challenges faced by our customers' business, listening to their real needs, providing high-quality products and services and innovative solutions through continuous improvement in manufacturing process, technology R&D, and service process, to help our customers keep improving their business and winning the market.

Teamwork: Teamwork towards success, we respect each member, we collaborate with each other to grow together and achieve extraordinary business.

Win-win value: Realizing the personal value of our employees in the process of creating value for our customers, creating value for the world around us, to achieve a win-win situation for customers, company, individuals and society.











**B Liquid Ring Vacuum Pump** 





**RB** Roots Blower

Non-standard Units





Food

Pharmaceutical





**Clean Energy** 





VLRC Liquid Ring Vacuum Pump

KLRPE Liquid Ring Vacuum Pump

KLRPV Liquid Ring Vacuum Pump



Standard Units

	CATALOGUE	VACCULEX
		01 VSP Series Dry Screw Vac
		<b>03</b> MB Series Roots Vacuum
		06 RB Series Roots Blower
A BETTER LIFE		09 B Series Liquid Ring Vacu
		<b>10</b> VLRC Series Liquid Ring V
		<b>12</b> KLRPE Series Liquid Ring
		<b>15</b> KLRPV Series Liquid Ring
		17 Non-standard Units
		19 Standard Units

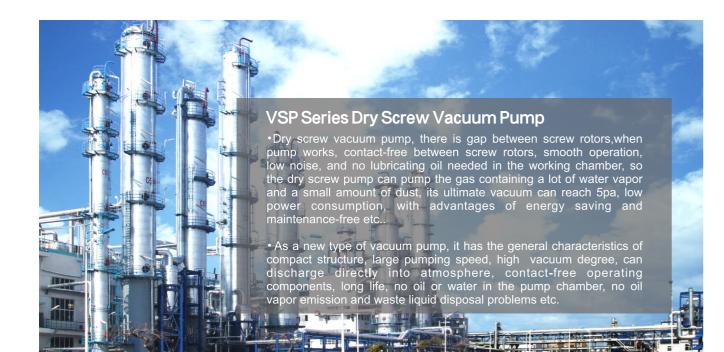
# VACCUM FOR A



- acuum Pump
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- Vacuum Pump
- g Vacuum Pump
- ng Vacuum Pump



#### **Product Introduction**



#### **Product Characteristics**

- Variable pitch, high ultimate pressure, large pumping capacity and fast exhaust.
- Energy-saving design, 30% reduction in power consumption.
- Special profile design, few medium gas condensation.
- Spiral jacket cooling, low exhaust temperature, no carbonization, anti-seize, long service life.
- Internal no oil or water, no waste oil wastewater treatment, facilitating solvent recovery.
- Configurable gas seal, inlet purging, steam cleaning, solvent cleaning.
- Corrosion-resistant coating treatment for flow parts, strong anti-corrosion ability.



# **Typical Application**

Oil and gas recovery, solvent recovery, API, DPC (diphenyl carbonate), DMC (dimethyl carbonate), VOC exhaust gas recovery, aerospace, iron and steel metallurgy, vacuum high-speed rail.



Phenolic Resin



PBAT (thermoplastic biodegradable plastic)



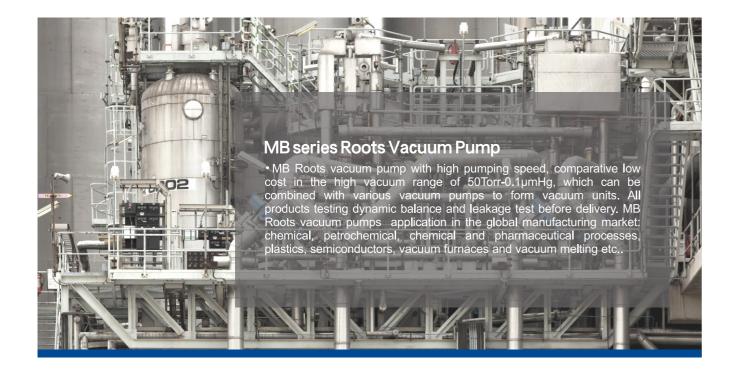
Waste oil recovery

#### **Table Of Performance Parameters**

Model	Unit	VSF	P150	VSF	200	VSF	9300	VSP	400	VSF	9800	VSP	1000	VSP	1500	VSP	3000
Frequency	Hz	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60
Fukaunt Velume	m³/h	110	130	160	200	250	300	330	400	660	800	825	1000	1250	1500	2250	2700
Exhaust Volume	L/s	30.5	36.1	44.4	55.5	69.4	83.3	91.6	111.1	183.3	222.2	229.2	277.8	347.2	416.6	625	750
	Torr								7.5>	< 10 <sup>-2</sup>							
Ultimate Vacuum	Ра								1	0							
Motor Power	Kw	2.2	4	5.5	5.5	7.5	7.5	7.5	11	15	18.5	18.5	22	30	37	37	55
Power Consumption 7.5 Torr (0.001mpa) Working Condition	Kw	1.8	3.3	3.2	4.4	4.8	5.9	6.2	6.9	10.4	12.4	11.8	14.2	24.7	30.4	30.6	45.2
Rotation Speed	rpm	3000	3600	2900	3500	2900	3500	2900	3500	2900	3500	2900	3500	1450	1750	1450	1750
Exhaust Method		Side Ext Bottom		Side Ex Bottom	haust/ Exhaust	Side Ex Bottom	haust/ Exhaust	Side Exl Bottom I		Side Ex Bottom	haust/ Exhaust	Side Ex Bottom	haust/ Exhaust	Side Ext Bottom I		Side Ext Bottom	haust/ Exhaust
Inlet Connection	JIS 10k	JIS	640	JIS	640	JIS	50	JIS	65	JIS	100	JIS	100	JIS	125	JIS	150
Exhaust Connection	JIS 10k	JIS	640	JIS	640	JIS	640	JIS	50	JIS	865	JIS	\$65	JIS	80	JIS	100
Cooling Water Flow	l/min	5~	10	5~	10	10 <i>-</i>	~15	10 -	- 15	15 <i>-</i>	~ 20	15 <i>-</i>	~20	30 -	~ 40	40-	~ 50
Cooling Water Connection	NPT	NPT	ГЗ/8	NP	Г1/2	NP	Г1/2	NPT	Г1/2	NP <sup>-</sup>	Г1/2	NP.	Т1/2	NP	Т 1	NP	Т 1
Gear Oil Circulation Volume	l/min		1		1	:	2	2	2	2	.5	:	3	٤	3	1	0
Seal Purge Gas	l/min				5~	15							15 -	~ 25			
Total Length	mm	7	11	76	50	94	40	97	77	11	43	12	1240		32	18	44
Total Height	mm	27	75	3(	00	3:	30	36	65	4	10	4	10	52	520		72
Width (Bottom Exhaust)	mm	28	36	29	95	3	76	4(	00	40	60	40	60	64	40	0 754	
Pump Weight	Kg	15	55	2!	50	34	40	4	50	51	80	7!	50	16	00	25	00

# **MB Series Roots Vacuum Pump**

#### **Product Introduction**



#### **Product characteristics**

- Five-point bearing design, double oil tanks, high stability.
- Nitrogen gas barrier to block gas from entering the oil tank; prolonging service life.
- Suitability for high temperature, high differential pressure and high vacuum environments, robust design, high reliability.
- Standard materials and various coatings available
- Internal coating protection against corrosion, especially suitable for petrochemical, chemical and pharmaceutical industries.
- Optional single-point mechanical seal, oil slinger ring seal, eliminating cross contamination, reducing oil consumption.
- Optional five-point mechanical seal, labyrinth seal, completely eliminating cross-contamination, reducing oil consumption.

### **Typical Application**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular dstillation



Abs Plastic



Ps Polystyrene Resin



Organic Silicon

#### **Table Of Performance Parameters**

Model	Unit	MB100	MB200	MB400	MB540	MB720	MB850	MB1200	MB1600	MB2000	MB2700
Max.	m³/h	170	340	680	920	1220	1450	2040	2720	3400	4590
Pumping Speed	L/s	47	94	189	256	339	403	567	756	944	1275
Nominal	m³/h	135	270	540	740	980	1100	1640	2190	2720	3700
Pumping Speed	L/s	38	75	150	206	272	306	456	608	756	1028
Ultimate Fu <b>ll</b>	Torr	7.5×10 <sup>-4</sup>	7.5×10⁻⁴								
Pressure	Ра	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Motor Power	Kw	1.5	1.5	2.2	4	4	7.5	7.5	7.5	7.5	7.5
Suggested Rotation Speed	rpm	1450	2900	2900	2900	2900	2900	2900	2900	2900	2900
Max. Rotation Speed	rpm	3600	3600	3600	3600	3600	3600	3600	3600	3600	3600
Inlet Flange	ANSI	3"	3"	4"	4"	4"	5"	6"	6"	8"	10"
Outlet Flange	ANSI	3"	3"	4"	4"	4"	5"	6"	6"	8"	10"
Cooling Water Flow	l/min (15℃)	0.8	0.8	0.95	0.95	1.5	1.5	1.9	1.9	1.9	2.8
Cooling Water Connection		1/4 NPT	1/4 NPT								
Lubricant Volume	L	0.95	0.95	0.95	1.42	1.42	3.79	3.79	3.79	3.79	3.79
Total Length	mm	608	608	708	682	758	750	855	930	1030	1185
Total Height	mm	260	260	260	305	305	400	400	400	400	400
Width	mm	285	285	285	337	337	432	432	432	432	432
Pump Weight	Kg	73	73	88	118	136	204	236	263	310	358

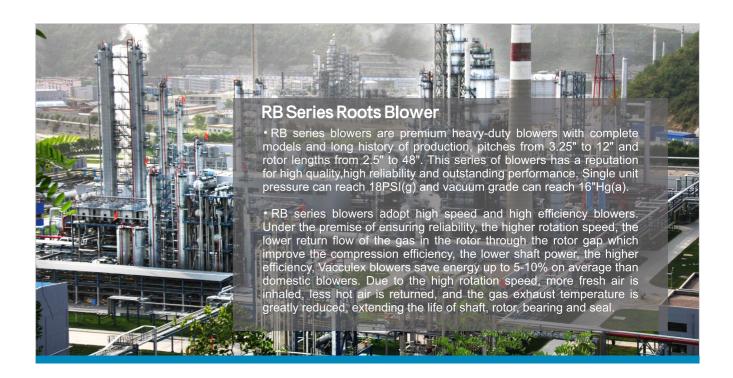
03

04

#### **Table Of Performance Parameters**

Model	Unit	MB2900	MB3600	MB4500	MB5400	MB7300	MB8000	MB10000	MB27000	MB60000
Max. Pumping	m³/h	4930	6120	7820	9350	12400	16000	21600	47430	116380
Speed	L/s	1369	1700	2172	2597	3444	4444	6000	13176	32328
Nominal	m³/h	4750	5910	7560	5640	7500	12860	17380	39500	97000
Pumping Speed	L/s	1319	1642	2100	1567	2083	3572	4828	10980	26940
Ultimate Full	Torr	7.5×10 <sup>-4</sup>	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10⁻⁴	7.5×10 <sup>-4</sup>
Pressure	Ра	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Motor Power	Kw	15	15	18.5	22	22	30	30	55	110
Suggested Rotation Speed	rpm	2900	2900	2900	1450	1450	1450	1450	1000	1000
Max. Rotation Speed	rpm	3000	3000	3000	2400	2400	1800	1800	1200	1200
Inlet Flange	ANSI	10"	12"	12"	14"	16"	18"	20"	24"	32"
Outlet Flange	ANSI	10"	12"	12"	14"	16"	18"	20"	24"	32"
Cooling Water Flow	l/min (15℃)	3.8	3.8	3.8	5.7	5.7	7.6	9.5	33	50
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT	3/8 NPT	3/8 NPT	3/4 NPT	3/4 NPT	G1	G1
Lubricant Volume	L	7.5	7.5	7.5	30	30	38	38	60	100
Total Length	mm	1280	1380	1507	1562	1788	2200	2508	2154	3039
Total Height	mm	552	552	552	670	670	745	745	1320	1640
Width	mm	585	585	585	782	782	935	935	1420	1800
Pump Weight	Kg	578	658	726	1162	1474	2680	3110	5070	10400

### **Product Introduction**



#### **Product characteristics**

- Five-point bearing design improves the bearing force condition during belt driving.
- Double oil tank design provides excellent cooling and lubrication to the bearings at both ends, ensuring low operating temperatures
- Synchronous gears mounted on the drive side, eliminating torsional stresses along the drive shaft.
- Helical gear design to ensure synchronous, silent and reliable operation.
- Multiple seal forms available: lip seal, mechanical seal and labyrinth seal.
- Optional gas-tight design to ensure that the outlet gas is completely oil-free.

### **Typical Application**

Tail gas conveying, MVR (steam recompression), material handling, double Roots standard unit





Tail gas conveying

# RB Series Roots Blower VACCULEX



Steam recompression



Material handling

### **Table Of Performance Parameters**

Model	Unit	RB3206	RB3210	RB4009	RB4012	RB5507	RB5511	RB5514
Flow Range	m³/h	36-374	63-626	83-845	148-1159	168-1350	258-1991	833-2587
Shaft Power	kw	0.8-3.0	0.9-21	1.3-34	1.5-38	1.9-52	2.2-62	2.6-71
Max.Rotation Speed	rpm	4000	4000	4000	4000	3800	3800	3800
Max.Vacuum Degree	mbar	508	508	576	508	576	576	508
Max. Pressure	mbar(g)	1034	1034	1241	1034	1241	1172	896
Inlet Flange	ANSI	3"	4"	4"	4"	5"	6"	6"
Outlet Flange	ANSI	3"	4''	4''	4''	5"	6"	6"
Cooling Water Flow	l/min ( 15℃ )	0.8	0.95	0.95	1.5	1.5	1.9	1.9
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT
Lubricant Volume	L	0.95	0.95	1.42	1.42	3.79	3.79	3.79
Total Length	mm	608	708	682	758	750	855	930
Total Height	mm	260	260	305	305	400	400	400
Width	mm	285	285	337	337	432	432	432
Pump Weight	Kg	73	88	118	136	204	236	263

# **Table Of Performance Parameters**

Model	Unit	RB5518	RB7017	RB7021	RB7026	RB9027	RB1236	RB1248
Flow Range	m³/h	595-3335	1022-4772	1331-5913	1788-7334	1054-9036	1311-15411	2217-15764
Shaft Power	kw	3.0-70	5.4-169	6.2-182	1.3-180	6.0-276	9.0-287	11–199
Max.Rotation Speed	rpm	3800	3000	3000	3000	2400	1800	1400
Max.Vacuum Degree	mbar	508	508	508	508	508	406	339
Max. Pressure	mbar(g)	689	1034	1034	827	1034	620	413
Inlet Flange	ANSI	8"	10"	12"	12"	14"	18"	20"
Outlet Flange	ANSI	8"	10"	12"	12"	14"	18"	20"
Cooling Water Flow	l/min ( 15℃ )	1.9	3.8	3.8	3.8	5.7	7.6	9.5
Cooling Water Connection		1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	3/8 NPT	3/8 NPT	G 1/4
Lubricant Volume	L	3.79	7.5	7.5	7.5	30	38	38
Total Length	mm	1030	1280	1380	1507	1562	2200	2508
Total Height	mm	400	552	552	552	670	745	745
Width	mm	432	585	585	585	782	935	935
Pump Weight	Kg	310	578	658	726	1162	2680	3110

# RB Series Roots Blower

# **B Series Liquid Ring Vacuum Pump**

# VLRC Series Liquid Ring Vacuum Pump

#### **Product Introduction**



Model		unit	B30	B55	B95	B130	B155	B255	B330	B430
Pumping Volume (5	0Hz/60Hz)	m³/h	25/30	50/60	70/85	100/120	130/155	210/250	270/320	370/445
Motor Power (50H	lz/60Hz)	kW	0.75/1.5	1.5/2.2	2.2/3.0	3.0/4.0	4.0/5.5	5.5/7.5	7.5/11.0	11.0/15.0
Synchronous Rotation Speed	50Hz 60Hz	RPW	29 35	00 00				50 50		
Max. Back Pre	ssure	bar				0	.3			
Max. Allowable Differer	ntial Pressure	bar				1	.1			
Hydrostatic Test (Gau	ge Pressure)	bar		1			••••			
Moment Of Inertia Of F When Full W		kg∙m²	0.003	0.0095	0.035	0.053	0.069	0.097	0.14	0.21
Noise At 80 mbar Inle	et Pressure	dB(A)	68	69		7	2		78	80
Max. Suction Temperature	Dry Gas Saturate Gas	ĉ				20 10				
Max. Suggested Ter of Operating Fluid		°C				4	0			
Max. Allowable Ten For Other Suitable Op		°C				8	0			
Max. Kinematic V	iscosity	mm²/s				4	1			
Max. Densi	Max. Density kg/m <sup>3</sup> 1200									
Volume To Shaft C	enterline	liter	0.3	0.4	2.4	2.8	3.2	4.0	4.2	4.7



# **Typical Application**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation



ABS plastic



PS polystyrene resin



Organic silicon

#### **Product Introduction**



#### **Product Characteristics**

- Two-stage compression, each stage impeller with small compression ratio.
- Can achieve larger maximum differential pressure.
- Can achieve higher exhaust back pressure, with higher reliability during operation.
- Small temperature rise of operating fluid and less influence of water temperature on inlet pressure and suction volume.
- More effective avoidance of cavitation by two-stage compression, long service life, low vibration and noise.
- Pumping speed curve is flat, its efficiency of inlet pressure can keep about 90% under
  50 torr, while the efficiency of single-stage pumps drops to 50%. It is very favorable for roots pump operation when form a unit with the roots pump.

#### **Typical Application**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation





**ABS Plastic** 



PS Polystyrene Resin



Organic Silicon

# VLRC Series Liquid Ring Vacuum Pump

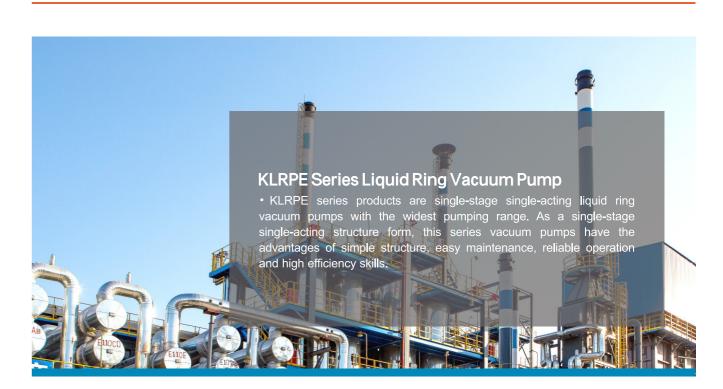
# KLRPE Series Liquid Ring Vacuum Pump

#### **Table Of Performance Parameters**

	Mo	odel		Unit	VLR	C75	VLR	C100	VLR	C125	VLR	C200	VLR	C300	VLR	C350	VLR	C425	VLR	C600	VLR	C825	VLRO	C1000
	Freq	uency		Hz	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60
Ma	ax. Pum	ping Sp	peed	m³/h	105	126	144	239	199	239	279	335	425	510	500	590	610	710	870	1000	1250	1400	1588	1700
	Rotatio	n Spee	ed	r/min	1450	1750	1450	1750	1450	1750	1450	1750	1450	1750	1450	1750	1450	1750	975	1175	975	1175	975	1175
I	Matching	g Powe	er	kW	4	4	5.5	5.5	7.5	7.5	11	11	15	18.5	15	22	18.5	30	30	45	37	55	45	75
M	ax. Bac	k Pres	sure	bar					1.	.5									1.	.5				
	Allowat Pressure Inlet An	Betwe	en	bar	1	.5	1.	5	1.	.5	1.	2	1.	3	1.5	1.1	1.5	1.1	1.8	1.8	1.7	1.6	1.6	1.5
	Hydrost Gauge I			bar					3	3						:	3				:	3		
	oment C Rotatin When F	ng Parts	S	kg∙m²	0.	05	0.0	05	0.0	06	0.	09	0.	16	0.	32	0.	38	1.	57	2.	23	2.	65
I	Noise At Inlet P			dB(A)	6	9		7	4			7	4		82	85	82	85	79	80	79	80	79	80
М	ax. Suctio	n	Dry Gas	°C	12	20		12	20			12	20			20	00				20	00		
	emperatu		Saturated Gas	°C	9	3		9	3			9	3			1(	00				10	00		
N	Heat Ex lax.Pipe			bar					0	.2									0	.2				
	Opera Allowat	ting Flu ble Terr	uid Max. perature	ĉ			10	00				8	0			8	0				8	0		
Operat	Ма	x. Visc	osity	mm²/s			9	0				9	0			9	0				9	0		
Operating Fluid	Ma	ax. Den	isity	kg/m³					12	00						12	00				12	00		
-		uid Vol aft Cer	ume nterline	liter	4	4	5.	.5	5.	.5	-	7	1	0	1	6	1	9	3	6	4	7	5	64
	quid Imption	15°C Op	erating Fluid	L/min	1	9	2	3	2	6	3	0	4	5	4	15	4	5	11	17	1	17	1	17
	Pressure nbar)	15°C (	Operating ooling Water	L/min	3	8	4	5	5	3	6	0	9	0	9	0	9	0	23	34	23	34	23	34
С	oolant C	Connec	tion	ډ ,	G	1/2	G	3/4	G	3/4	G	61	G	61	Ģ	61	G	i1			G	2		
	Inlet Co	nnectio	on		ANSI	1 1/2"	ANSI	1 1/2"	ANSI	1 1/2"	ANS	SI 2"	ANS	SI 2"		DN	165				DN	100		
E	xhaust (	Connec	tion	mm	4	0	4	0	4	0	5	0	5	0		6	5				10	00		
Pum	np Shaft	Center	Height	mm	16	65	17	75	17	75	2	10	2′	10	22	25	22	25	32	20	32	20	32	20
	Total I	_ength		mm	6'	13	65	54	7'	13	75	54	85	52	9	76	10	42	12	35	13	85	14	85
	Total I	Height		mm	3	21	4(	06	40	06	48	36	48	36	5	73	57	73	77	76	77	76	77	76
	Wi	dth		mm	3(	02	32	24	32	24	42	29	42	29	39	95	39	95	59	90	59	90	59	90
	Pump	Weight	t	kg	ę	91	10	)4	11	16	16	63	18	34	22	28	2	50	48	35	62	20	69	90

Note: the parameters are based on the following working conditions: (1) Inspiratory medium: dry gas, 20 °C (2) Working fluid: water, 15 °C exhaust pressure: 1013mbar (atmospheric pressure) suction capacity is the flow under the pump inlet pressure, and the maximum fresh water consumption is the flow under the lowest inlet pressure

#### **Product Introduction**



#### **Product Characteristics**

- Using imported bearings, which ensure the precise positioning of the impeller of KLRPE vacuum pump and high stability during operation.
- Impeller materials are ductile iron casting or steel plate welding, guaranteeing the stability of impeller under various harsh working conditions and improving the service life of the vacuum pump.
- The pump body is all made of steel plate, improves service life of KLRPE vacuum pump.
- The belt pulley adopts standard high-precision tapered sleeve pulley, which is reliable in operation, easy to disassemble and has long belt service life.
- The coupling adopts standard high-strength elastic coupling, and the elastic element is made of polyurethane, with stable and reliable operation and long service life.

#### **Typical Application**

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation









PS Polystyrene Resin



Organic Silicon

#### **Table Of Performance Parameters**

Model	Rotation Speed (Transmission Mode) r/min	Max. Shaft Power KW	Motor Power KW	Matching Motor 380 V	Ultimate Vacuum Degree mbar			<b>Pump Weig</b> k g
	740 (Direct connection)	98	110	Y315L2-8		4000	66.7	3200
	590 (Direct connection)	65	75	Y315L2-10		3200	53.3	3200
	466(Belt)	48	55	Y250M-4	1	2500	41.7	2645
KLRPE 3633	521 (Belt)	54	75	Y280S-4	33	2800	46.7	2805
	583(Belt)	64	75	Y280S-4		3100	51.7	2810
	657(Belt)	78	90	Y280M-4		3580	59.7	2925
	743(Belt)	99	132	Y315M-4		4000	66.7	3290
	740 (Direct connection)	102	132	Y355M1-8		4650	77.5	3800
	590 (Direct connection)	70	90	Y355M1-10		3750	62.5	3800
	466(Belt)	55	75	Y280S-4		3150	52.5	2950
KLRPE 3653 KLRPE 3663	521 (Belt)	59	75	Y280S-4	160	3320	55.3	3000
KLKPE 3003	583(Belt)	68	90	Y280M-4		3700	61.2	3100
	657(Belt)	84	110	Y315S-4		4130	68.8	3300
	743(Belt)	103	132	Y315M-4		4650	77.5	3450
	590 (Direct connection)	121	160	Y355L2-10		5300	88.3	4750
	390(Belt)	65	75	Y280S-4		3580	59.7	3560
	415 (Belt)	70	90	Y280M-4		3700	61.7	3665
	464(Belt)	81	110	Y315S-4		4100	68.3	3905
KLRPE 4233	520(Belt)	97	132	Y315M-4	33	4620	77	4040
	585(Belt)	121	160	Y315L1-4		5200	86.7	4100
	620(Belt)	133	160	Y315L1-4		5500	91.7	4100
	660(Belt)	152	185	Y315L2-4		5850	53.3      41.7      46.7      51.7      59.7      66.7      77.5      62.5      55.3      61.2      68.8      77.5      88.3      59.7      61.7      68.3      77      86.7	4240
	590 (Direct connection)	130	160	Y355L2-10		6200	103.3	5000
	390(Belt)	75	90	Y280M-4		4180	69.7	3920
	435(Belt)	86	110	Y315S-4		4600	76.7	4150
KLRPE 4253	464(Belt)	90	110	Y315S-4		4850	80.8	4160
KLRPE 4263	520(Belt)	102	132	Y315M-4	160	5450	90.8	4290
	555(Belt)	115	132	Y315M-4		5800	96.7	4300
	585(Belt)	130	160	Y315L1-4		6100	101.7	4350
	620(Belt)	145	185	Y315L2-4		6450	107.5	4450
	330(Belt)	97	132	Y315M-4		5160		5860
	372(Belt)	110	132	Y315M-4		5700		5870
KLRPE 4833	420(Belt)	131	160	Y315L1-4	33	6470		5950
	472(Belt)	160	200	Y315L2-4	-	7380		6190
	530(Belt)	203	250	Y355M2-4	-	8100		6630
	565(Belt)	234	280	Y355L1-4		8600		6800
	330(Belt)	100	132	Y315M-4		6000		5980
	372(Belt)	118	160	Y315L1-4		6700		6070
KLRPE 4853	420(Belt)	140	185	Y315L2-4	160	7500		6200
KLRPE 4863	472(Belt)	170	200	Y315L2-4		8350		6310
	530(Belt)	206	250	Y355M2-4		9450		6750
		200	200	1000112 4		5450	107.0	5750

Note: the motor power selected above can work under most working conditions. If the pressure at the exhaust port is high (0.02-0.05mpa), the motor power shall be increased accordingly; If the shaft power corresponding to the actual working pressure of klrpe vacuum pump is small, it is also optional With the motor power close to the shaft rate, it can be more energy-saving.

### **Table Of Performance Parameters**

Model	Rotation Speed (Transmission Mode) r/min	Max. Shaft Power KW	Motor Power KW	Matching Motor 380 V	Ultimate Vacuum Degree mbar		s Volume m³/min	<b>Pump Weight</b> k g
	1100(Belt)	7.2	11	Y160M-4		300	5	428
	1300(Belt)	9.2	11	Y160M-4		360	6	444
KLRPE 1811	1450 (Direct connection)	10.8	15	Y160L-4	33	405	6.8	469
	1625(Belt)	13.2	15	Y160L-4		445	7.4	469
	1750(Belt)	14.8	18.5	Y180M-4		470	7.8	503
	1100(Belt)	8.3	11	Y160M-4		340	5.7	437
	1300(Belt)	10.5	15	Y160L-4		415	6.9	481
KLRPE1822	1450 (Direct connection)	12.5	15	Y160L-4	33	465	7.8	481
	1625(Belt)	15	18.5	Y180M-4		510	8.5	515
	1750(Belt)	17.2	22	Y180L-4		535	8.9	533
	1100(Belt)	10.6	15	Y160L-4		445	7.4	480
	1300(Belt)	13.6	18.5	Y180M-4		540	9	533
KLRPE1831	1450 (Direct connection)	16.3	18.5	Y180M-4	33	600	10	533
	1625(Belt)	19.6	22	Y180L-4	-	660	11	551
	1750(Belt)	22.3	30	Y200L-4	-	700	11.7	601
	970 (Direct connection)	17	22	Y200L2-6		760	12.7	875
	790 (Belt)	14	18.5	Y180M-4	-	590	9.8	850
	880 (Belt)	16	18.5	Y180M-4	-	670	112	850
KLRPE 2421	1100(Belt)	22	30	Y200L-4	- 33	850	14.2	940
	1170(Belt)	25	30	Y200L-4		890	14.8	945
	1300(Belt)	30	37	Y225S-4		950	15.8	995
	970 (Direct connection)	27	37	Y250M-6		1120	18.7	1065
	790 (Belt)	20	30	Y200L-4		880	14.7	995
	880 (Belt)	24	30	Y200L-4		1000	16.7	995
KLRPE 2431	1100(Belt)	33	45	Y225M-4	33	1270	21.2	1080
	1170(Belt)	37	45	Y225M-4		1320	22	1085
	1300(Belt)	45	55	Y250M-4		1400	23.3	1170
	740 (Direct connection)	38	45	Y280M-8		1700	28.3	1693
	558 (Belt)	26	30	Y200L-4		1200	20	1460
	660 (Belt)	31.8	37	Y225S-4	33	1500	25	1515
KLRPE 3023	832 (Belt)	49	55	Y250M-4		1850	30.8	1645
	885 (Belt)	54	75	Y280S-4		2000	33.3	1805
	938 (Belt)	60	75	Y280S-4		2100	35	1805
	740 (Direct connection)	54	75	Y315M-8		2450	40.8	2215
	560 (Belt)	37	45	Y225M-4	1	1750	29.2	1695
	660 (Belt)	45	55	Y250M-4	1	2140	35.7	1785
	740 (Belt)	54	75	Y280S-4		2450	40.8	1945
KLRPE 3033	792 (Belt)	60	75	Y280S-4	33	2560	42.7	1945
	833 (Belt)	68	90	Y280M-4	1	2700	45	2055
	885 (Belt)	77	90	Y280M-4	1	2870	47.8	2060
	938 (Belt)	86	110	Y315S-4	1	3020	50.3	2295

# KLRPV series Liquid Ring Vacuum Pump

# KLRPV series Liquid Ring Vacuum Pump VACCULEX

#### **Product Introduction**



#### **Product characteristics**

- Direct motor connection design, space saving, simple structure, easy maintenance, all equipped with cavitation protection tube connection.
- All KLRPV series use stainless steel impellers as standard, all KLRPV2 series use stainless steel discs/impellers.
- Unique flexible exhaust port design without over-compression ensures the best efficiency of the KLRPV series within its performance range.
- All use Y2 series motors with protection class IP54, IP55 (IP44 for ordinary) and insulation class F insulation (B insulation for ordinary).

KLRPV series liquid ring vacuum pumps can realize flexible seals all in PTFE, which can greatly extend the service life of vacuum pumps under harsh working conditions.

All adopt NTN, SKF or NSK imported bearings.

**Typical Application** 

PC (polycarbonate board), PBAT (thermoplastic biodegradable plastic), flavors and fragrances, belt drying, molecular distillation



ABS Plastic



PS Polystyrene Resin



Organic Silicon

#### **Table Of Performance Parameters**

Model	Max. Gas Volume m³/h	Ultimate Vacuum Degree mbar(MPa)	Motor Power kW	Motor Explosion– proof Rating	Motor Protection Class	Rotation Speed r/min	Operating Fluid Flow L/min	Noise dB(A)	Weight kg
KLRPV2 180	27		1.1			2840	2	62	31
KLRPV2 181	52		1.5	Non	1054	2840	2	65	35
KLRPV2 210	80		3	explosion proof	IP54	2860	2.5	66	56
KLRPV2 211	110		4	-		2880	4.2	72	65
KLRPV2 180-Ex	27		1.1			2840	2	62	39
KLRPV2 181-Ex	52		1.5		IDEE	2840	2	65	45
KLRPV2 210-Ex	80		3	dliBT4	IP55	2860	2.5	66	66
KLRPV2 211-Ex	110		4			2880	4.2	72	77
KLRPV5 330	165	33mbar	4			1440	6.7	63	103
KLRPV5 331	230	(−0.098MPa)	5.5			1440	8.3	68	117
KLRPV5 361	280		7.5	Non explosion proof	IP54	1440	10	69	149
KLRPV5 391	400		11			1460	15	73	205
KLRPV5 481	500		15			970	20	74	331
KLRPV6 330	165		4			1440	6.7	63	153
KLRPV6 331	230		5.5			1440	8.3	68	208
KLRPV6 361	280		7.5	dIIBT4	IP55	1440	10	69	240
KLRPV6 391	400		11			1460	15	73	320
KLRPV6 481	500		15			970	20	74	446

Note: 1 The performance parameters listed in the above table are obtained when the suction medium is saturated air at 20 °C, the working fluid temperature is 15 °C and the exhaust pressure is 1013mbar. The allowable performance difference is + - 10%. 2. The working fluid flow listed in the table is the working fluid required for the circulation of some working fluid equipped with gas-water separator. If the working fluid is not recycled, the actual required working fluid flow is about twice that in the table.

# **Roots / Liquid Ring Vacuum Unit**



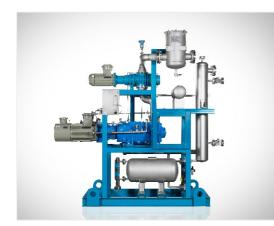
· Vacculex Roots/Liquid ring vacuum units are suitable for pumping moist gas mixtures at low pressures. The sealing operating fluid can be water, oil or process liquid. Systems with oil as the operating fluid can avoid corrosion and also avoid vaporization of the sealing fluid at higher temperatures. When the operating fluid is a process fluid, contamination of the process gas with water or oil can be avoided. Vacculex offers a wide range of two or three stage vacuum units, complete engineering system solutions including instrumentation, condensers, control devices, pipelines and valves, partial or complete operating fluid circulation systems, etc.

• Typical applications: ABS plastics, PS polystyrene resins, silicones, PC (polycarbonate board), PBAT (thermoplastic biodegradable plastics), flavors and fragrances, belt drying, molecular distillation.





### **Roots / Screw Vacuum Unit**



· Vacculex Roots/Liquid ring vacuum units are suitable for pumping moist gas mixtures at low pressures. The sealing operating fluid can be water, oil or process liquid. Systems with oil as the operating fluid can avoid corrosion and also avoid vaporization of the sealing fluid at higher temperatures. When the operating fluid is a process fluid, contamination of the process gas with water or oil can be avoided. Vacculex offers a wide range of two or three stage vacuum units, complete engineering system solutions including instrumentation, condensers, control devices, pipelines and valves, partial or complete operating fluid circulation systems, etc.

• Typical applications: ABS plastics, PS polystyrene resins, silicones, PC (polycarbonate board), PBAT (thermoplastic biodegradable plastics), flavors and fragrances, belt drying, molecular distillation.





# **Roots Blower Unit**



•Vacculex adopts high speed and high efficiency motor, for roots blower, under the premise of ensuring reliability, the higher the rotational speed, the lower the return flow of the gas in the rotor through the rotor gap which improve the compression efficiency, the lower the shaft power, the higher the efficiency, Vacculex blowers save energy up to 5-10% on average than domestic blowers.

•Due to the high speed, more fresh air is inhaled and less hot air is returned, the gas exhaust temperature is greatly reduced, extending the life of the shaft, rotor, bearing and seal.

•Typical applications: tail gas conveying, MVR (steam recompression), material conveying.





# Non-standard units VACCULEX









# Semiconductor Dry Pump Unit



Compound system of semiconductor dry pump unit, high pumping capacity, high ultimate vacuum pumping degree, improving production efficiency, low operating cost, low energy consumption, low outlet temperature, optional side exhaust or bottom exhaust, no waste liquid discharge, small footprint, long service life.

•Zero pollution - pure dry design, zero pollution to the pumping medium

•Zero leakage - excellent seal design, zero leakage between oil tank and pump chamber

•Zero discharge - no oil and water in the flow channel, no waste oil and waste water discharge

•Zero installation - simple operation, easy to use, easy maintenance

Typical applications: semiconductor, photovoltaic, plasma, drying, coating, petrochemical, metallurgy, food.

# **Industrial Dry Pump Unit**











The Industrial dry pump unit fully replace liquid ring vacuum pump single vacuum pump, complete system, multi-stage roots of the composite system, Vacculex provides you with a variety of different ways to combine, according to the the site needs, to provide you with the perfect solution.

Through five-point bearing design, double oil tank, improve stability; nitrogen gas barrier, block gas into the tank, prolong service life, internal coating protection, prevent corrosion, optional single-point mechanical seal, oil slinger ring mechanical seal, eliminate cross-contamination, reduce oil consumption.

Typical applications: plastic uptake industry, electronics industry, paper industry, paper tray industry, foam industry, textile industry, printing industry, photoelectric industry.

# Certificate



ISO 45001:2018



ISO 9001:2015



ISO 14001:2015

# Standard Units VACCULEX





National High-tech Enterprise